

**PRODUCT DATA SHEET**

# DECCOBOND 320

## Framer's Choice Glue

**PRODUCT NAME:** DECCOBOND 320 – FRAMER'S CHOICE GLUE**PRODUCT DESCRIPTION:**

DECCOBOND 320 Framer's Choice Glue is a premium grade, water-based copolymer based emulsion adhesive formulated for modern gluing operation where fast setting time with excellent bond strength is required. It is suitable for machine application. Cured glue is resilient. Dries translucent. Moisture & solvent resistant when film is cured. Non-toxic. Non-flammable. Sustains good indoor air quality. Suitable for gluing hardwood, softwood, plywood, melamine, vinyl, and most common picture frame & molding materials.

**APPLICATION:**

DECCOBOND 320 Framer's Choice Glue is idea for picture frame, corner bond, miter joints, etc.

**SURFACE PREPARATION:**

Surfaces to be glued must be cleaned and free from dust, grease or oil. If present on surface, it must be removed and cleaned with solvent or thinners.

**GLUING:**

Deccobond 320 is supplied ready to use and do not require mixing.

Working time:	10 – 15 minutes
Bond time:	30 minutes – 1 hour
Cure time:	3 hours

(temperature, humidity, surface texture & porosity will determine the actual time). For stressed joints assembly, allow 24 hours clamp time.




*Superior Quality.  
Professional Formulation.  
Extra Easy.*

- Fast setting .1**
- Moisture resistant .2**
- Ultimate bond strength .3**
- Resilient .4**
- Non-toxic .5**
- Odor free .6**
- High solids .7**
- VOC compliant .8**



**LEED Compliant**  
Water-based Tech

**APPLICATIONS**

-  **Picture Frame**
-  **Corner Bond**
-  **Miter Joints**

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**CLEANING:**

Excess glue that oozes out must be removed immediately with a damp cloth. Warm water cleans better. **DECCO GLUE REMOVER** is recommended for removing smudges & residues.

**STORAGE:**

DECCOBOND 320 Framer's Choice Glue is stable. Stores well for at least 12 months at room temperature 20° C. Do not store next to heaters or very high temperature above 65° C. DECCOBOND 320 Framer's Choice Glue is packed in polyethylene containers.

**KEEP FROM FREEZING****PHYSICAL PROPERTIES**

<b>Type</b>	PVA	<b>Viscosity</b>	2,500 – 3,000 cps
<b>Appearance</b>	Off-white	<b>Odor</b>	Mild to None
<b>Solids</b>	55 - 56%	<b>Flammability</b>	Non-Flammable
<b>Specific Gravity</b>	1.06	<b>VOC</b>	1.1 g/L

**PACKING INFORMATION**

<b>Unit Size</b>	<b>Units/Carton</b>	<b>Cartons/Skid</b>
500 ml Bottle	12	96

