

PRODUCT DATA SHEET

DECCOMELT 9220

Hot Melt Glue

PRODUCT NAME: DECCOMELT 9220 – Hot Melt Glue

PRODUCT DESCRIPTION:

Deccomelt 9220 is a synthetic polymer hot melt adhesive which is specially formulated for book binding industries, perfect binding, and other paper & vinyl lamination.

APPLICATION:

Deccomelt 9220 provides flexible adhesive film with excellent adhesion on variety types of paper stock. Deccomelt 9220 gives good flexural strength, cold crack resistance at low temperature. It is suitable for book spine gluing application, magazines, and directories. Deccomelt 9220 is suitable for machine application.

PHYSICAL PROPERTIES:

| | |
|------------------------|---|
| Base: | Ethylene Vinyl Acetate Copolymer |
| Appearance: | Solid in beads form |
| Color: | Translucent |
| Melt Viscosity: | 3,500 – 4,500 cps (Brookfield Thermosel, LVT34/6/170°C) |
| Softening Point: | 100° - 102°C |
| Setting Time: | Moderate |
| Open Time: | Moderate |
| Operating Temperature: | 140° - 160°C |

PREPARATION:

Deccomelt 9220 is supplied ready to use.

STORAGE:

Deccomelt 9220 is stable. It should be stored in dry and cool conditions. Keep bags closed when not in use. It has indefinite storage shelf life.

USAGE:

For Industrial & Professional Use

PACKING:

Carton

