



Since 1990

DECCOBOND 100-1

Packaging Glue

DESCRIPTION:

DECCOBOND 100-1 is a polymer based emulsion adhesive formulated for packaging, padding & carton sealing where fast setting time with good bond strength is required.

APPLICATION:

DECCOBOND 100-1 is designed for machine application & injection gluing from glue pot system. It gives a strong and durable bond upon curing.

PREPARATION & USAGE:

DECCOBOND 100-1 is supplied ready to use and do not require mixing.

Drying time: 5-10 minutes depending temperature condition & substrate

Set time: 2-4 hours

Ideal working temperature: Room temperature

CLEAN UP:

Tools, glue line, injection heads, glue guns and spreaders can be easily cleaned with water and sponge. Warm water cleans better. Keep application equipment in water after use for easier cleaning.

STORAGE:

DECCOBOND 100-1 is stable. Stores well for at least 9 to 12 months at room temperature of 20° C. Do not store next to heaters or very high temperatures of 65° C or more. **DECCOBOND 100-1** is packed in plastic or polyethylene containers. Do not store in unlined metal containers as there will be reactions between the adhesive and the unlined container resulting in dark stains and contaminants. **KEEP FROM FREEZING**

VOC Compliant:



PHYSICAL PROPERTIES			
Type	White emulsion	Viscosity	1,200 – 1,400 cps
Appearance	White	Odor	Mild to None
Solids	53.5–55.5 %	Flammability	Non-flammable
Specific Gravity	1.10	VOC	1.1 g/L

PACKING INFORMATION	
Size	Pail/Pallet
5 gallon pail	36
55 gallon drum	-
275 gallon tote	-



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