



Since 1990

# DECCOBOND 300

## Melamine & Vinyl Glue

### DESCRIPTION:

**DECCOBOND 300** is a polymer based emulsion adhesive formulated for modern gluing operation where fast setting time with good bond strength.

### APPLICATION:

**DECCOBOND 300** is suitable for lamination of PVC films or vinyl laminates to blockboard, chipboard and plywood.

### PREPARATION & USAGE:

**DECCOBOND 300** is supplied ready to use and do not require mixing. Surfaces to be glued must be clean and free from dust, grease or oil. If present on the surface, it must be cleaned with solvents or thinners.

### CLEAN UP:

Machines, brushes, rollers, glue guns & spreaders can be easily cleaned with water & sponge. Warm water cleans better. Keep application equipment in water after use for easier cleaning.

### STORAGE:

**DECCOBOND 300** is stable. Stores well for at least 9 to 12 months at room temperature of 20° C. Do not store next to heaters or very high temperatures of 65° C or more. **DECCOBOND 300** is packed in plastic or polyethylene containers. Do not store in unlined metal containers as there will be reactions between the adhesive and the unlined container resulting in dark stains and contaminants. **KEEP FROM FREEZING.**

### VOC Compliant:



PHYSICAL PROPERTIES			
Type	White emulsion	Viscosity	4,500 – 5,500 cps
Appearance	White	Odor	Mild to None
Solids	55–56 %	Flammability	Non-flammable
Specific Gravity	1.058	VOC	9.0 g/L

PACKING INFORMATION	
Size	Pail/Pallet
5 gallon pail	36
55 gallon drum	-
275 gallon tote	-

