



Since 1990

# DECCOBOND 312

## Vinyl Glue

### DESCRIPTION:

**DECCOBOND 312** is a polymer based emulsion adhesive formulated for modern gluing operation where fast setting time with good bond strength is required. Suitable for lacquer or varnished surfaces. Flexible glue film.

**APPLICATION:** **DECCOBOND 312** is suitable for lamination of PVC films, OPP films or vinyl laminates to blockboard, cardboards and paperboards. Suitable for low energy surfaces.

### PREPARATION & USAGE:

**DECCOBOND 312** is supplied ready to use and do not require mixing. Surfaces to be glued must be clean and free from dust, grease or oil. If present on the surface, it must be cleaned with solvents or thinners.

### CLEAN UP:

Machines, brushes, rollers, glue guns & spreaders can be easily cleaned with water & sponge. Warm water cleans better. Keep application equipment in water after use for easier cleaning.

### STORAGE:

**DECCOBOND 312** is stable. Stores well for at least 9 to 12 months at room temperature of 20° C. Do not store next to heaters or very high temperatures of 65° C or more. **DECCOBOND 312** is packed in plastic or polyethylene containers. Do not store in unlined metal containers as there will be reactions between the adhesive and the unlined container resulting in dark stains and contaminants. **KEEP FROM FREEZING.**

### VOC Compliant:



PHYSICAL PROPERTIES			
Type	White emulsion	Viscosity	3,000 – 3,500 cps
Appearance	White	Odor	Mild to None
Solids	55–56 %	Flammability	Non-flammable
Specific Gravity	1.054	VOC	2.0 g/L

PACKING INFORMATION	
Size	Pail/Pallet
5 gallon pail	36
55 gallon drum	-
275 gallon tote	-



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