

DECCOBOND 553

Labelling Glue

DESCRIPTION:

DECCOBOND 553 is a water-based copolymer emulsion adhesive formulated for modern gluing operation where fast setting time with good bond strength is required. It is suitable for machine & laminator application. It is effective & bond on a wide range of substrates. It is nonflammable & non-toxic.

APPLICATION:*DECCOBOND* **553** is suitable for gluing labels to different substrates such as blockboard, wood, cardboard, PVC, HDPE & ABS sheets.

PREPARATION & USAGE:

DECCOBOND 553 is supplied ready to use and do not require mixing. Surfaces to be glued must be clean and free from dust, grease or oil. If present on the surface, it must be cleaned with solvents or thinners. Roll or spray **DECCOBOND 553** on substrate & allow 5 minutes to tack & lay fabric on top. Apply pressure to hold bonding media.

Open time:	10 to 15 mins
Set time:	60 mins
Cure time:	3 hours

CLEAN UP:

Machine, brushes, rollers, glue guns & spreaders can be easily cleaned with water & sponge. Warm water cleans better. To prevent damage, keep application equipment in water after use for easier cleaning.

STORAGE:

DECCOBOND 553 is stable. Stores well for at least 9 to 12 months at room temperature of 20° C. Do not store next to heaters or very high temperatures of 65° C or more. **DECCOBOND 553** is packed in plastic or polyethylene

containers. Do not store in unlined metal containers as there will be reactions between the adhesive and the unlined container resulting in dark stains and contaminants. **KEEP FROM FREEZING.**

VOC Compliant:

LEED Compliant



PHYSICAL PROPERTIES					
Туре	White emulsion	Viscosity	500 – 1,000 cps		
Appearance	White	Odor	Mild to None		
Solids	55– 56 %	Flammability	Non- flammable		
Specific Gravity	1.054	VOC	2.0 g/L		

PACKING INFORMATION			
Size		Pail/Pallet	
5	gallon pail	36	
55	gallon drum	-	
275	gallon tote	-	







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