



Since 1990

# DECCOBOND 5537

## Labelling Glue

### DESCRIPTION:

**DECCOBOND 5537** is a water-based copolymer emulsion adhesive formulated for modern gluing operation where fast setting time with good bond strength is required. It is suitable for machine & laminator application. It is effective & bond on a wide range of substrates. It is non-flammable & non-toxic.

### APPLICATION:

**DECCOBOND 5537** is suitable for gluing labels to different substrates such as blockboard, wood, cardboard, PVC, HDPE & ABS sheets. Suitable for low energy surfaces.

### PREPARATION & USAGE:

**DECCOBOND 5537** is supplied ready to use and do not require mixing. Surfaces to be glued must be clean and free from dust, grease or oil. If present on the surface, it must be cleaned with solvents or thinners. Roll or spray **DECCOBOND 5537** on substrate & allow 5 minutes to tack & lay fabric on top. Apply pressure to hold bonding media.

Open time: 10 to 15 mins  
Set time: 60 mins  
Cure time: 3 hours

### CLEAN UP:

Machine, brushes, rollers, glue guns & spreaders can be easily cleaned with water & sponge. Warm water cleans better. To prevent damage, keep application equipment in water after use for easier cleaning.

### STORAGE:

**DECCOBOND 5537** is stable. Stores well for at least 9 to 12 months at room temperature of 20° C. Do not store next to heaters or very high temperatures of 65° C or more. **DECCOBOND**

**553** is packed in plastic or polyethylene containers. Do not store in unlined metal containers as there will be reactions between the adhesive and the unlined container resulting in dark stains and contaminants. **KEEP FROM FREEZING.**

### VOC Compliant:

**LEED Compliant**  
Water-based Tech



### PHYSICAL PROPERTIES

Type	White emulsion	Viscosity	500 – 1,000 cps
Appearance	White	Odor	Mild to None
Solids	55–56 %	Flammability	Non-flammable
Specific Gravity	1.054	VOC	2.0 g/L

### PACKING INFORMATION

Size	Pail/Pallet
5 gallon pail	36
55 gallon drum	-
275 gallon tote	-



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