

**PRODUCT DATA SHEET**

# DECCOMELT 9221

## Hot Melt Glue

**PRODUCT NAME:** DECCOMELT 9221 – Hot Melt Glue

**PRODUCT DESCRIPTION:**

Deccomelt 9221 is a synthetic polymer hot melt adhesive which is specially formulated for book binding industries and carton sealing.

**APPLICATION:**

Deccomelt 9221 provides adhesive film with excellent adhesion on variety types of paper stock. Deccomelt 9221 gives good bond strength, cold crack resistance at low temperature. It is suitable for book spine gluing application, magazines, directories and carton sealing. Deccomelt 9221 is suitable for machine application.

**PHYSICAL PROPERTIES:**

Base:	Ethylene Vinyl Acetate Copolymer
Appearance:	Solid in beads form
Color:	Translucent
Melt Viscosity:	3,500 – 4,500 cps (Brookfield Thermosel, LVT34/6/170°C)
Softening Point:	100° - 102° C
Setting Time:	Moderate
Open Time:	Moderate
Operating Temperature:	140° - 160° C

**PREPARATION:**

Deccomelt 9221 is supplied ready to use.

**STORAGE:**

Deccomelt 9221 is stable. It should be stored in dry and cool conditions. Keep bags closed when not in use. It has indefinite storage shelf life.

**USAGE:**

For Industrial & Professional Use

**PACKING:**

Carton

